

Mixing Instructions

*As when handling all chemical solvents, personal protective clothing; eye protection; and solvent resistant (nitrile) gloves, should be worn at all times. Keep the area well ventilated.

Contents of the Kit

Heat Cure HCF 10ml, 15ml, 25ml, 50ml

- (1) bottle of Heat Cure HCF ® Part A
- (1) bottle of Heat Cure HCF ® Part B
- (1) bottle of NanoMoldCoating® Remover
- (2) microfiber application cloths
- (2) microfiber tipped application swabs for hard-to-reach areas
- (1) spray atomizer to be used for remover only
- (1) dropper for applying the mold coating

Please see below for Heat Cure HCF mixing instructions.

The Heat Cure HCF kit comes with a dropper for applying the liquid to the microfiber cloth or microfiber swab. This dropper should only be used for applying the coating. *After application the dropper should be removed from the bottle and the cap replaced to seal bottle and preserve contents.* Clean the dropper with isopropyl alcohol.

The enclosed “sprayer” or “atomizer” is to be used only for the remover and not to apply the coating. The sprayer should be removed from the remover bottle and pumped free of any product after use.

Follow These Mixing Instructions Carefully!!!!

1. Part A is the larger bottle. The Heat Cure HCF components may separate over time. Shake the bottle vigorously to involve all the components in the suspension immediately before use.
2. Part B is the smaller bottle. The Heat Cure HCF components may separate over time. Shake the bottle vigorously to involve all the components in the suspension immediately before use.
3. Using the Part A bottle as the mixing container, add Part B (the smaller bottle) to Part A (the larger bottle).
4. Mix well for a full minute to ensure complete blending. Heat Cure HCF is now ready for application.
5. The resulting mixture is the working solution. Follow the NanoMoldCoating Instruction sheet for the application procedure.
6. If mixing HCF in smaller batches is desired, use a mixing ratio of **2 parts A to 1 part B**. An example would be if you only needed 6 ml of the HCF coating, you would mix 4 ml of Part A and 2 ml of Part B to make 6 ml.